

Objet Desktop

Maintenance Schedule

The performance of routine maintenance tasks is essential for getting satisfactory results from Objet 3D printers. Perform these tasks at the specified intervals for optimum performance.

frequency	task	for more information
after every print job	clean print heads and roller surface	see "Cleaning the Print Heads" in user manual
weekly	perform pattern test	see "Pattern Test" in user manual
weekly	clean and inspect wiper	see "Cleaning and Replacing the Wiper" in user manual
weekly	restart printer computer and server computer	
monthly, after replacing print heads	check alignment of print heads	see "Aligning the Print Heads" in user manual
every 500 print hours	calibrate load cells	see "Calibrating the Load" in user manual
every 1,000 print hours OR once/year	preventative maintenance by authorized service engineer	contact Amtek 1-800-926-8359
once/year	inspect the activated carbon odor filter; replace if necessary	see "Replacing the Odor Filter" in user manual